



# NORMACRYL 250 W1

## Matt Latex Base Paint

### For Computerized Colour Tinting System

### Medium Colour Tinting

**DESCRIPTION :**

**Normacryl 250 W1** is a water based matt emulsion base paint suitable for use in computerized colour tinting system for medium colors. It provides resistance to weather conditions, great covering power and flexibility of the coat. It is also resistant to saponification which makes it appropriate for use on different types of substrates. After complete drying of the coat, it provides a washable surface resistant to appearance of hair cracks. This product can also be used on surfaces that are continuously renovated throughout the year and are exposed to moisture.

**PHYSICAL DATA:**

Binder	: Acrylic copolymer
Pigments	: Titanium dioxide (rutile)
Appearance	: Flat
Colours	: White and colors
No. of Components	: One
Specific gravity	: 1.5
Solids by volume	: 65%
Drying times at 30°C	: Touch Dry : 20 - 40 minutes Hard Dry : 24 hours Recoat : 3 – 4 hours
Flash Point	: Non Flammable

**APPLICATION DATA:**

Application method	: Brush - Roller – Air Spray – Airless Spray
Type of Thinner	: Water
Percentage of Thinner	: Brush and Roller : 7 – 15% Air Spray : 15 – 25 % Airless Spray : 10 – 20 %
Dry Film Thickness per Coat	: 30 Microns
Theo. Coverage at 30 Microns DFT	: 6 – 8 m <sup>2</sup> /kg

**REMARKS:**

- Stir well before use
- Clean all tools with water
- Surface treatment should be accomplished before use of **Normacryl 250 W1**

**SHELF LIFE AND STORAGE:**

12 months from production date if stored in its original tightly closed container in a dry place away from direct sunlight and excessive heat.

**RELATED PRODUCTS:**

- Normacryl 250 WO – for light colour tinting
- Normacryl 250 N – for dark colour tinting

*Disclaimer: The information & data contained herein are given in good faith but without warranty. We recommend that before using our products, the customer should make his/her own tests to determine the suitability of the products for his/her own purpose under his/her operating conditions. As the circumstances under which our products are stored, handled and used are beyond our control, we cannot assume any responsibility for their use by the customers.*

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